

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.004 version 1
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1: 2009-07 AC:2010	Welded steel structural components up to EXC 3 according to EN 1090-2	1 and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

Seasight Steel en del af Hvide Sande Skibs- og Baadebyggeri A/S
Beddingsvej 2
6960 Hvide Sande
Denmark

and produced in the manufacturing plant (s):

Seasight Steel en del af Hvide Sande Skibs- og Baadebyggeri A/S
Mamrelund 9
6960 Hvide Sande
Denmark

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + AC:2010

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This certificate was first issued on 2014-03-14 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

FORCE Certification A/S task No.: 113-31364

Date of issue: 2014-03-14
Date of expiry: 2017-03-14



Niels Ovesen
Certification manager

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Appendix to Certificate of Factory Production Control

Regulation for Construction Products

Certificate No.: 0200-CPR-G.004 version 1


Issued by FORCE Certification A/S - EC-notified body number 0200

The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Seasight Steel en del af Hvide Sande Skibs- og Baadebyggeri A/S Mamrelund 9 6960 Hvide Sande Denmark
Standard:	EN 1090-2:2008-07 + AC:2010
Execution Class(es):	EXC 1, 2 and 3
Fabrication process(es):	Manufacturing including: <ul style="list-style-type: none">• Bending, rolling, machining• Bolting• Welding and Post Weld Heat Treatment• Non-Destructive Testing• Corrosion Protection and surface treatment
Welding process(es):	111 – Covered Electrode 135 – Solid Wire 136- Flux cored wire 138 – Metal cored Wire
Base material(s):	Un-alloyed steels up to S690 according to EN 10025 and stainless steel group 8-1 according to EN ISO 15608.
Responsible welding coordinator:	Mr. Keld Dupont
Quality systems and welding coordination	Quality system according to EN ISO 3834-2 and ISO 9001 Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 113-31364

Date: 2014-03-14


Jesper Christiansen
Examiner